

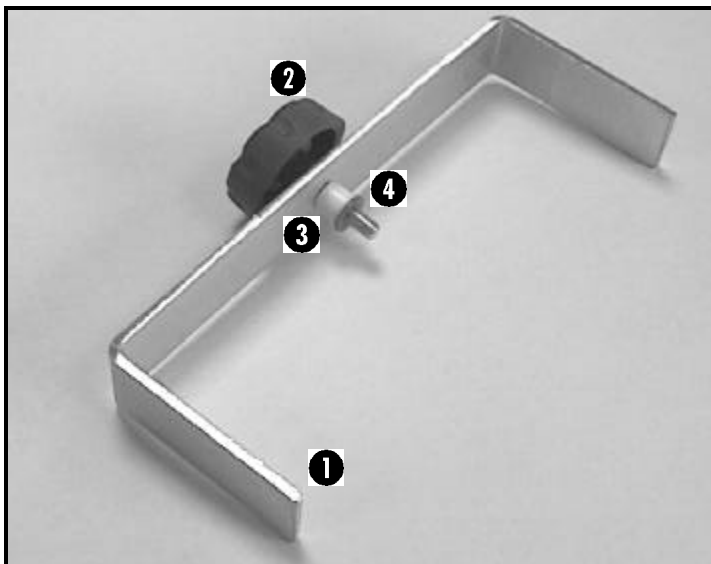
## Fitting Instructions:

A minimum depth behind the panel of 70 mm is recommended (figure 2) to avoid excessive bending of the head unit cable.

Position the self-adhesive template and cut out the hole in the panel. Cut and file the hole as close as possible to the template profile to give a nominal 0.5 mm clearance for the instrument pod.

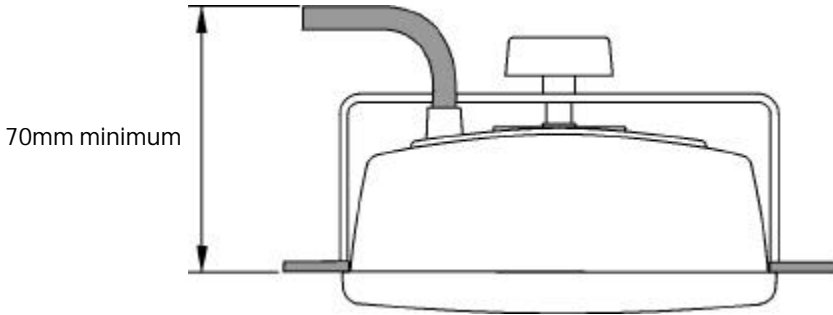
Assemble the parts as shown (fig. 1).

Fig. 1



KEY	PART NO.	QTY	DESCRIPTION
1	S/BK/327-1-051	1	BRACKET
2	S/F729-063	1	M4 x 25 HANDWHEEL
3	S/F721-013	1	M4 x 5.5 NYLON SPACER
4	S/F718-029	1	M4 ANTI-LOSS WASHER
5	S/DC/500-10-299	1	HOLE TEMPLATE
6	S/DC/500-10-292	1	INSTRUCTION LEAFLET

Figure 2 Panel Depth



With the instrument pushed back into the hole, tighten the handwheel onto the mounting plate on the instrument pod (finger tight only). Note the maximum thread engagement is limited by the spacer height.

If the instrument has not pulled back firmly onto the panel face, you may need to pre-bend the bracket slightly before tightening the handwheel. You can position the bracket either way (A or B in figure 3) depending on how well the instrument pulls down onto the panel.

Figure 3 Panel Cutout Dimensions

